

## Flexam EM 5/1 0+05 dark green FG



Article code 589632

### General information

Product group	Synthetic belts
Market segment	General food
Main features	Foodgrade
Belt support	Slider bed, Rollers, Flat

### Belt construction

Fabric tension layer	polyester	stable	1-ply
Topside	Flexam PVC	smooth	dark green
Bottomside	fabric	fabric structure	natural

### Characteristics

Foodgrade (FG)	yes, food contact surface according FDA
Antistatic (AS)	no
High conductive (HC)	no
Flame retardant (FR)	no
ATEX approval	no

### Technical belt data

Hardness topside	according to ISO 868	80A	shore
Force at 1% elongation	according to ISO 21181	5.0	N/mm      28.00 lbs./in.
Belt thickness	internal AB method KV.002	1.00	mm      0.039 in.
Weight	internal AB method KV.004	1.10	kg/m <sup>2</sup> 0.225 lbs./ft. <sup>2</sup>
Thickness top cover		0.50	mm      0.020 in.
Temperature range		-15 to 80	°C      5 to 176 °F
Temperature range short		-10 to 100	°C      14 to 212 °F
Min. pulley diameter flexing		10.0	mm      0.394 in.
Min. pulley diameter back flexing		20.0	mm      0.787 in.
Standard belt width		3000	mm      118.11 in.
Maximum belt width		3300	mm      129.92 in.

### Endless instructions

Hot splicing is always preferable. Cold splicing can only be done when the belt is exposed to normal temperatures and the humidity is not excessive. For the working method, consult the splice information and the equipment literature. Apply the recommended splice as indicated in the separate information.

### Additional information

The information applies at approx. 20°C (68°F). Keep the belt tension to a minimum for maximum belt and conveyor life. Stated is the belt temperature. The allowable product temperature may vary.

The pulley diameters are valid for a hot spliced belt and at the indicated belt force. Depending on the splice and working conditions (e.g. temperature), different pulley diameters may be possible or necessary. When fasteners are used the minimum diameters are increased by approx. 50%.

Consult our specialists for available profiles and accessories.

# Food Statement FDA



## Introduction

*The Food and Drug Administration (hereafter called FDA) of the Public Health Service of the Department of Health, Education and Welfare, established in Washington DC 20204, United States of America, is the world's best known authority involved in consumer protection in respect of potential detrimental influences, which could be caused by any inclusion of substances or ingredients of an unacceptable nature in foodstuffs and confectionery. The FDA have prepared a review 'Title 21: Code of Federal Regulations' in respect of their approval of the raw materials in a processed or finished state, and also specified the conditions under which the approval is valid.*



## Statement

Ammeraal Beltech herewith declares that the cover of the following belt type meets the requirements mentioned in Title 21: Code of Federal Regulations, issued by the FDA

Article code	Belt construction
--------------	-------------------

» 589632	Flexam EM 5/1 0+05 dark green FG
----------	----------------------------------

According to paragraph:

175.300 (resinous and polymeric coatings)

for all dry and water containing foodstuffs

**Issue date**  
**June 2020**

**Head office Ammeraal Beltech Group**  
Comeniusstraat 8, 1817 MS Alkmaar  
P.O. Box 38, 1700 AA Heerhugowaard  
The Netherlands